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piece, caulking lamination is performed while shifting a position of a caulked position by rotating the previously punched rotator iron core piece side by a specified angle (skew angle).

As stated above, although the skew can be simultaneously formed when the rotator iron core pieces are caulked and laminated to form the rotator laminated iron core, the primary object of the caulking lamination is to form the rotator laminated iron core by caulking and joining the respective rotator iron core pieces.

Thus, when the rotator laminated iron core is manufactured, although the skew can be formed as stated above, after the rotator laminated iron core is once manufactured, the skew shape can not be changed.

Further, the skew shape can not be changed in the manufactured rotator laminated iron core, in the case where the use mode or the use object of a motor is changed halfway,

Page 2, between the first and second full paragraphs, amend the heading as follows:

Disclosure Summary of the Invention

Page 2, please amend the fourth, fifth, ^{and} sixth ~~and seventh~~ full paragraphs as follows:

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(2) The ~~skew shape variable laminated iron core as recited in claim 1, characterized in that the~~ caulking hole ~~[[has]]~~ may have an arc shape when viewed from the rotation center at the skewing.